

90.1 Purpose

ጯ

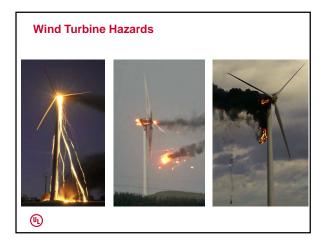
(A) Practical Safeguarding. The purpose of this Code is the practical safeguarding of persons and property from <u>hazards arising from the use of electricity</u>. This Code is not intended as a design specification or an instruction manual for untrained persons.

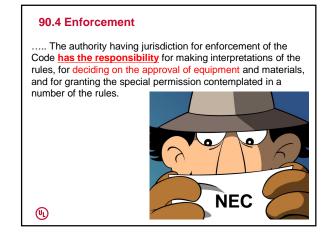
(B) Adequacy. This Code contains provisions that are considered necessary for safety. Compliance therewith and proper maintenance results in an installation that is essentially free from hazard

The NEC addresses the necessary safety requirements that include protection against electric shock, against thermal effects, against overcurrent, against fault currents, and against overvoltage.

Some of the UL Product Categories for WTGS

UL Category	Торіс
QIKH	STATIC INVERTERS, CONVERTERS AND ACCESSORIES FOR USE IN INDEPENDENT POWER SYSTEMS
ZGCP	WIND TURBINE SAFETY-RELATED CONTROL SYSTEM EQUIPMENT
ZGEN	SMALL WIND TURBINE GENERATING SYSTEMS
ZGFA	WIND TURBINE INVERTERS AND CONVERTERS
ZGZN	WIND TURBINE TRAY CABLE
KDER	GROUNDING AND BONDING EQUIPMENT
ZMVV	WIRE CONNECTORS AND SOLDERING LUGS
(U)	





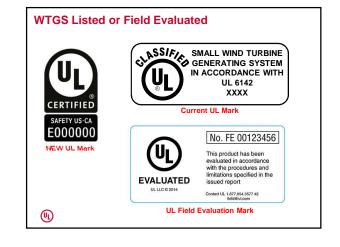
90.7 Examination of Equipment for Safety

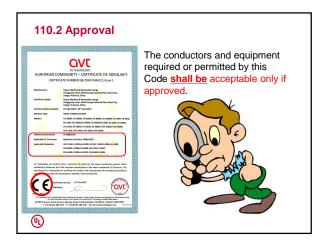
.... examinations for safety made under standard conditions provide a basis for approval where the record is made generally available through promulgation by organizations properly equipped and qualified for experimental testing, inspections of the run of goods at factories, and <u>service-value</u> <u>determination through field inspections</u>.

It is the intent of this Code that factory-installed internal wiring or the construction of equipment need not be inspected at the time of installation of the equipment, except to detect alterations or damage, <u>if</u> the equipment has been <u>listed</u> by a qualified electrical testing laboratory...

d el

(ש



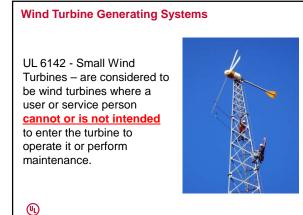


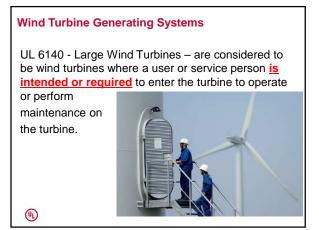


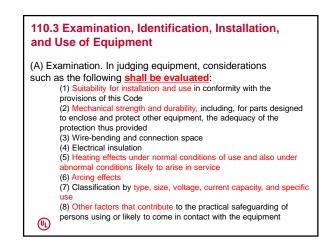
CE Mark

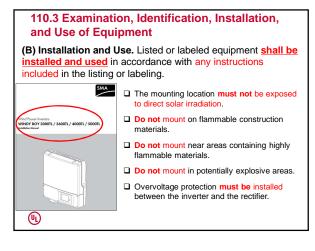
- In an OSHA report dated 12/17/2010 testing of over 5000 products per year in Asia with CE marking and FCC regulatory requirements shows non compliance of US safety standards exceeding 50%.
- The CE marking system allows significant numbers of nonconforming products to reach the market whereas OSHA's NRTL program detects product noncompliance before products reach the market.
- OSHA prohibits the use of a Supplier's Declaration of Conformity (CE mark) as a means of ensuring the safety of products currently requiring approval by NRTL's.

(ዚ)











2011 NEC Requirements

ARTICLE 694 Small Wind Electric Systems

- I. General
- II. Circuit Requirements
- III. III. Disconnecting Means
- IV. Wiring Methods
- V. Grounding
- VI. Marking
- VII. Connection to Other Sources
- VIII.Storage Batteries

(4)

2014 NEC Requirements

694.1 Scope

The provisions of this article apply to wind (turbine) electric systems that consist of one or more wind electric generators. These systems can include generators, alternators, inverters, and controllers.

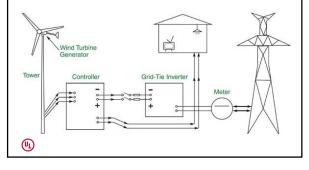


694.2 Definitions

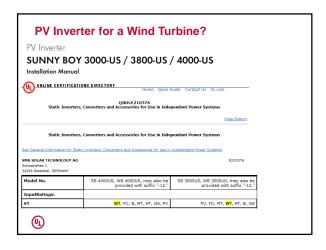
Charge Controller	Maximum Voltage
Diversion Charge Controller	Nacelle
Diversion Load	Rated Power
Diversion Load Controller	Tower
Guy	Wind Turbine
Inverter Output Circuit	Wind Turbine Output Circuit
Maximum Output Power	Wind Turbine System

694.3 Other Articles

Where the system is operated in parallel with primary sources of electricity, the requirements of Article 705 **shall apply**.







PV Inverter for a Wind Turbine?

UL Product Category QIKH - Static Inverters, Converters and Accessories for Use in Independent Power Systems





694.7 Installation

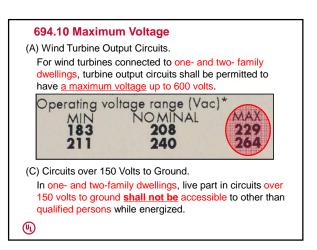
(F) Metal or Nonmetallic Poles or Towers Supporting Wind Turbines Used as a Raceway. A metallic or non-

metallic pole or tower shall be permitted to be used as a raceway if evaluated as part of the listing for the wind turbine or **otherwise shall be** listed or evaluated for the purpose.

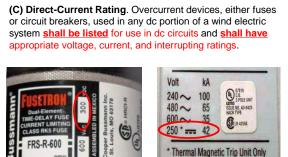
(ש

(ዚ)





694.15 Overcurrent Protection



 $\sim = 50/60 \, \text{Hz}$

694.20 All Conductors

Means <u>shall be provided</u> to disconnect <u>all</u> current-carrying conductors of a wind electric power source from all other conductors in a building or other structure. A switch, circuit

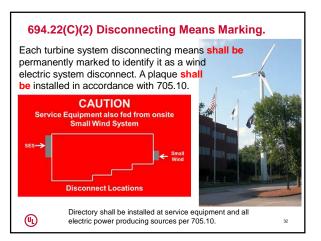
breaker, or other device, either ac or dc, <u>shall not be</u> installed in a grounded conductor if operation of that switch, circuit breaker, or other device leaves the marked, grounded conductor in an ungrounded and energized state.



ጫ

694.22(C)(1) Disconnecting Means Location

The wind electric system disconnecting means shall be installed at a readily accessible location either on or adjacent to the turbine tower, on the outside of the building or structure or inside, at the point of entrance of the wind system conductors.



694.23 Turbine Shutdown

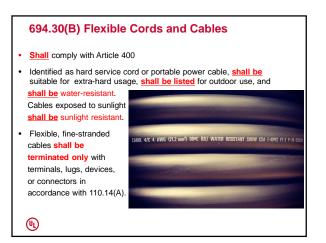
(A) Manual Shutdown. Wind turbines shall be required to have a readily accessible manual shutdown button or switch. Operation of the button or switch shall result in a parked turbine state that shall either stop the turbine rotor or allow limited rotor speed combined with a means to de-energize the turbine output circuit.

Exception: Turbines with a swept area of less than 50 m² (538 f²) shall not be required to have a manual shutdown button or switch.

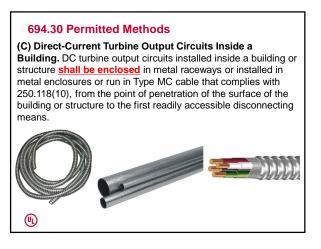
(B) Shutdown Procedure. The shutdown procedure for a wind turbine shall be defined and permanently posted at the location of a shutdown means <u>and</u> at the location of the turbine controller or disconnect, if the location is different.

(ש

(4)



694.30 Permitted Methods (A) Wiring Systems. All raceway and cable wiring methods included in this Code, and other wiring systems and fittings specifically intended for use on wind turbines, shall be permitted. In readily accessible locations, turbine output circuits that operate at voltages greater than 30 volts shall be installed in raceways.



694.40 Equipment Grounding

(A) General. Exposed non-current-carrying metal parts of towers, turbine nacelles, other equipment, and conductor enclosures **shall be** grounded in accordance with Parts IV, V, and VI of Article 250. Attached metal parts, such as turbine blades and tails that are not likely to become energized, **shall not be required** to be grounded or bonded.

37

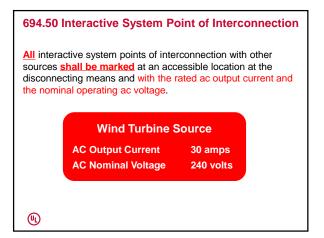
694.40 Equipment Grounding

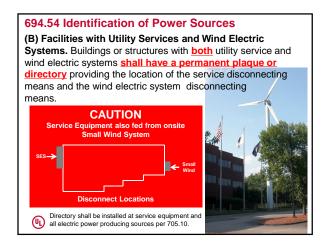
(B) Tower Grounding and Bonding.

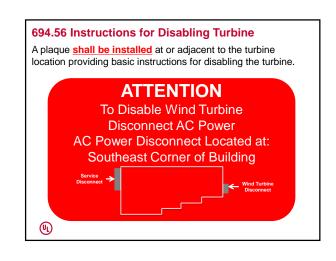
(1) Grounding Electrodes and Grounding Electrode Conductors. A wind turbine tower shall be connected to a grounding electrode system. Where installed in close proximity to galvanized foundation or tower anchor components, galvanized grounding electrodes shall be used.

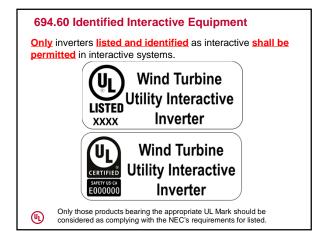






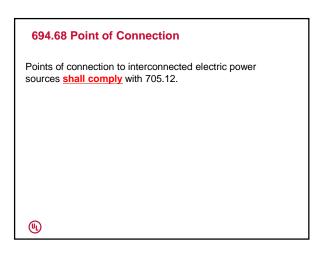


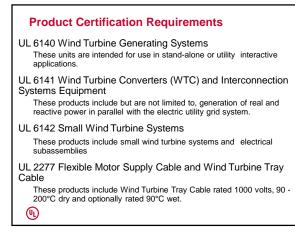




ONLINE CERTIFICATION	Home Quick Guide Contac	t Us UL.com
	Search results	
You may choose to Refine Your		
Company Name	Category Name	Link to File
BONFIGLIOLI VECTRON GMBH	Static Inverters, Converters and Accessories for Use in Independent Power Systems	<u> 01KH.E347746</u>
CAPSTONE TURBINE CORP	Static Inverters, Converters and Accessories for Use in Independent Power Systems	<u>QIKH.AU5040</u>
DELTA ELECTRONICS INC	Static Inverters, Converters and Accessories for Use in Independent Power Systems	<u> ОІКН. E255963</u>
EDS USA INC	Static Inverters, Converters and Accessories for Use in Independent Power Systems	<u> 01КН.E353727</u>
ELTEK AS	Static Inverters, Converters and Accessories for Use in Independent Power Systems	<u>QIKH.E336452</u>
GREEN POWER TECHNOLOGIES S L	Static Inverters, Converters and Accessories for Use in Independent Power Systems	QIKH.E336803
Guide Information	Static Inverters, Converters and Accessories for Use in Independent Power Systems	OIKH.GuideInt
LG CHEMICAL LTD	Static Inverters, Converters and Accessories for Use in Independent Power Systems	QIKH.E359245
NEXTEK WEST INC	Static Inverters, Converters and Accessories for Use in Independent Power Systems	QIKH.E347706
SMA AMERICA PRODUCTION	Static Inverters, Converters and Accessories for Use in Independent Power Systems	QIKH.E466978
Page: 1 2		







UL 6140 Requirements

Evaluated for the Risk of;

- Fire
- Shock
- Safety related control system electrical performance
- Utility grid-interconnect performance (for utility interactive models)

The products, systems, and subassemblies covered by these requirements are intended to be installed in accordance with the National Electrical Code, ANSI/NFPA 70.

ሠ

UL 6140 does not cover

WTGS intended for off-shore installation.

Mechanical or structural integrity of the WTGS or subassemblies

Coordination of electrical and mechanical systems to maintain the WTGS within its safe mechanical and structural limits

Mechanical loading of ladders, scaffolding, personnel tie offs, or other personnel load bearing functional parts

(4)







UL 6140 Requirements for components and subassemblies

- •Wiring
- •Cable drip loop
- Busbars
- Switchgear
- •Transformers
- •Hub
- Converter/Inverter
- •

- Lightning
- protection systems
- Slip rings
- •Gear boxes
- Hoists and winches
- •Fire alarms
- Emergency stop

Safety Related Control Systems Evaluated to perform specific functions to maintain the overall system within the manufacturer's specified operational limits Risk of shock, fire, and electrical response time

4

UL 6141 Requirements

Evaluated for the Risk of;

- Fire
- Shock
- Safety related control system electrical performance
- Utility grid-interconnect performance (for utility interactive models)

These products and assemblies are intended for installation in accordance with their ratings, installation instructions, the National Electrical Code, ANSI/NFPA 70, and applicable utility and model building codes.

(4)

UL 6141 Construction requirements

The construction <u>shall comply</u> with all applicable portions of the Standard for Inverters, Converters, Controllers and Interconnection System Equipment for Use With Distributed Energy Resources, UL 1741, or the Standard for Power Conversion Equipment, UL 508C.

ա

UL 1741 Inverter Types

- Stand-alone operate independent of the utility grid
- · Utility interactive operate in parallel with the utility grid
- Multimode can operate dependent or independent of the utility grid

4

UL 1741 Utility Interactive

Evaluation of the device's ability to

- Parallel two sources of power
- · Operate during normal utility operating conditions
- Provide a minimum level of output power quality including DC injection
- Operate safely during abnormal utility grid conditions

(ש

Concerns Addressed for Utility Interaction

Prevention of exporting power after utility outage ("antiislanding")

Addresses

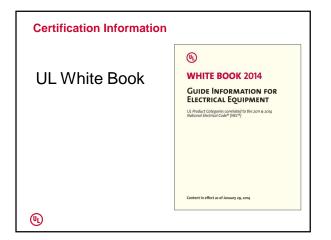
- · Shock hazards to utility line crews
- · Current contribution to the utility fault
- · Potential problems in re-energizing the line
- Damage to equipment if line re-energized out of sync with the inverter

(4)

Inverter Installation

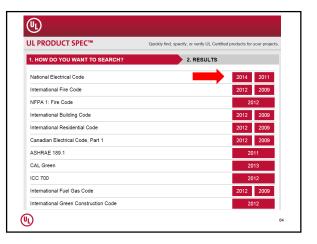
- Some need to be installed and operated with external transformer
- Some need external input or output overcurrent protection
- · Refer to installation instructions

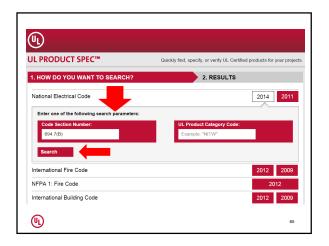
ա

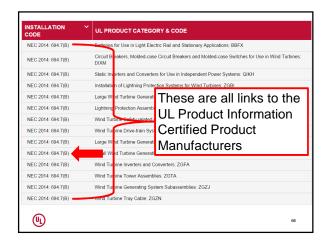




Certification Information UL.COMPRODUCTSPEC Works on Computers, Net Books, Tablets and Smart Phones	
•	
UL PRODUCT SPEC™	Quickly find, specify, or verify UL Certified products for your projects.
1. HOW DO YOU WANT TO SEARCH?	2. RESULTS
> Installation or Building Code	
> Product Type	
> Product Systems or Assemblies	
> UL Product Category Code	
> Master Format Number	
(UL)	63



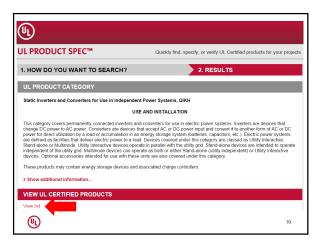




. HOW DO YOU WANT TO SEARCH?	2. RESULTS
BEFRODUCT CATEGORY	
Small Wind Turbine Generating Systems, ZGEN	
	GENERAL
This category covers small wind turbine generating systems (W control system electrical performance and utility (grid) intercom	VTGS) investigated for risk of fire and shock, including safety-related nection performance for Utility Interactive models.
Small wind turbines are considered to be wind turbines where a operate it or perform maintenance.	a user or service person cannot or is not intended to enter the turbine to
> Show additional information	
VIEW UL CERTIFIED PRODUCTS	

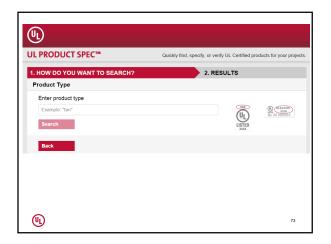
-UL ONLINE CERTIFICATIONS DIRE	CTORY Home Quick Gui	de Contact Us	UL.com
You may choose	to Refine Your Search.		
Company Name	Category Name	Link to File	
XZERES CORP	Small Wind Turbine Generating Systems	ZGEN.E363463	
(U)			68

NSTALLATION ~	UL PRODUCT CATEGORY & CODE
NEC 2014: 694.7(B)	Batteries for Use in Light Electric Rail and Stationary Applications: BBFX
NEC 2014: 694.7(B)	Circuit Breakers, Molded-case Circuit Breakers and Molded-case Switches for Use in Wind Turbines. DIXM
NEC 2014: 694.7(B)	c Inverters and Converters for Use in Independent Power Systems: QIKH
NEC 2014: 694.7(B)	Installation of Lightning Protection Systems for Wind Turbines: ZGBI
NEC 2014: 694.7(B)	Large Wind Turbine Generating Assemblies, Construction Only. ZGBP
NEC 2014: 694.7(B)	Lightning Protection Assemblies for Wind Turbines: ZGBS
NEC 2014: 694.7(B)	Wind Turbine Safety-related Control System Equipment: ZGCP
NEC 2014: 694.7(B)	Wind Turbine Drive-train Systems and Equipment: ZGDT
NEC 2014: 694.7(B)	Large Wind Turbine Generating Systems: ZGEA
NEC 2014: 694.7(B)	Small Wind Turbine Generating Systems: ZGEN
NEC 2014: 694.7(B)	Wind Turbine Inverters and Converters: ZGFA
NEC 2014: 694.7(B)	Wind Turbine Tower Assemblies: ZGTA
NEC 2014: 694.7(B)	Wind Turbine Generating System Subassemblies: ZGZJ
NEC 2014: 694.7(B)	Wind Turbine Tray Cable: ZGZN



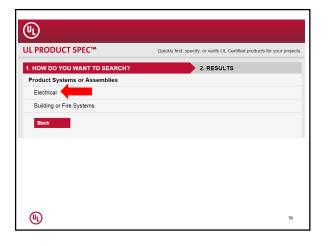
	Search results	
You may choose to <u>Refine Your Search.</u>		
Company Name	Category Name	Link to File
BONFIGLIOLI VECTRON GMBH	Static Inverters, Converters and Accessories for Use in Independent Power Systems	<u>QIKH.E34774</u>
CAPSTONE TURBINE CORP	Static Inverters, Converters and Accessories for Use in Independent Power Systems	OIKH.AU5040
DELTA ELECTRONICS INC	Static Inverters, Converters and Accessories for Use in Independent Power Systems	<u>OIKH.E25596</u>
EDS USA INC	Static Inverters, Converters and Accessories for Use in Independent Power Systems	<u>01KH.E35372</u>
ELTEK AS	Static Inverters, Converters and Accessories for Use in Independent Power Systems	<u>OIKH.E33645</u>
GREEN POWER TECHNOLOGIES S L	Static Inverters, Converters and Accessories for Use in Independent Power Systems	<u>QIKH.E33680</u>
LG CHEMICAL LTD	Static Inverters, Converters and Accessories for Use in Independent Power Systems	<u>OIKH.E35924</u>
NEXTEK WEST INC	Static Inverters, Converters and Accessories for Use in Independent Power Systems	<u>01KH.E34770</u>
SMA AMERICA PRODUCTION	Static Inverters, Converters and Accessories for Use in Independent Power Systems	<u>QIKH.E46697</u>
SMA SOLAR TECHNOLOGY AG	Static Inverters, Converters and Accessories for Use in Independent Power Systems	<u>OIKH.E21037</u>
Page: 1 2		

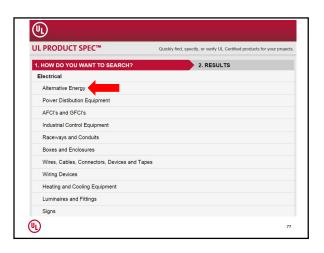
ا ا ا ا ا ا ا ا ا ا ا ا ا	
UL PRODUCT SPEC [™]	Quickly find, specify, or verify UL Certified products for your projec
1. HOW DO YOU WANT TO SEARCH?	2. RESULTS
> Installation or Building Code	
> Product Type	
> Product Systems or Assemblies	
> UL Product Category Code	
> Master Format Number	

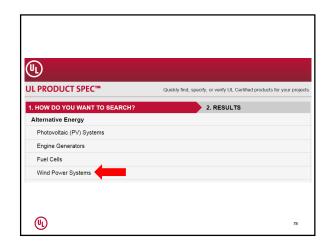


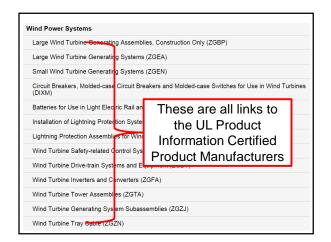
ભ	
UL PRODUCT SPEC™	Quickly find, specify, or verify UL Certified products for your projects.
1. HOW DO YOU WANT TO SEARCH?	2. RESULTS
Enter product type	
Wind Turbine	
Back	Cons.)
(U)	74

INSTALLATION CODE	UL PRODUCT CATEGORY & CODE
NEC 2014: 694.7(B)	Batteries for Use in Light Electric Rail and Stationary Applications: BBFX
NEC 2014: 694.7(B)	Circuit Breakers, Molded-case Circuit Breakers and Molded-case Switches for Use in Wind Turbines DIXM
NEC 2014: 694.7(B)	Static Inverters and Converters for Use in Independent Power Systems. QIKH
NEC 2014: 694.7(B)	Installation of Lightning Protection Systems for Wind Turbines: ZGBI
NEC 2014: 694.7(B)	Large Wind Turbine Generating Assemblies, Construction Only. ZGBP
NEC 2014: 694.7(B)	Lightning Protection Assemblies for Wind Turbines ZGBS
NEC 2014: 694.7(B)	Wind Turbine Safety-related Control System Equipment: ZGCP
NEC 2014: 694.7(B)	Wind Turbine Drive-train Systems and Equipment: ZGDT
NEC 2014: 694.7(B)	Large Wind Turbine Generating Systems: ZGEA
NEC 2014: 694.7(B)	Small Wind Turbine Generating Systems: ZGEN
NEC 2014: 694.7(B)	Wind Turbine Inverters and Converters: ZGFA
NEC 2014: 694.7(B)	Wind Turbine Tower Assemblies: ZGTA
NEC 2014: 694.7(B)	Wind Turbine Generating System Subassemblies: ZGZJ
NEC 2014: 694.7(B)	Wind Turbine Tray Cable: ZGZN













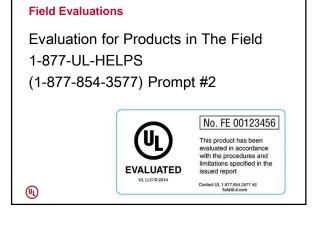


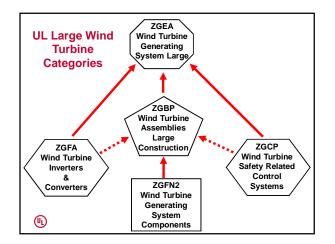
Industrial, Commercial, or Other Products are Evaluated for Specific Hazards, Performance Under Specified Conditions, or Regulatory Codes

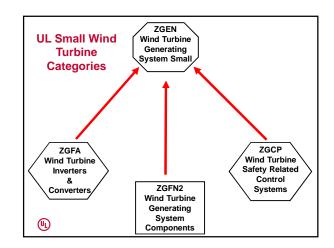
The Classification Mark does comply with the definition of Listed in the Codes.











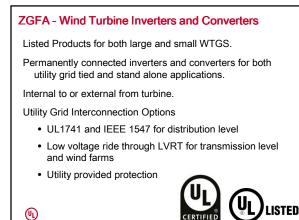
ZGFN2- Wind Turbine Generating System Components

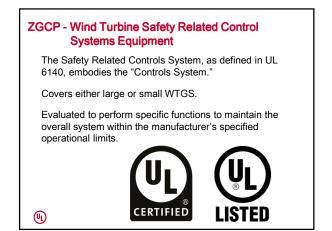


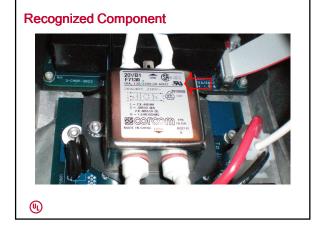
Recognized Component

- Conditions of Acceptability specified in the individual Recognitions when these components are employed in the end-use equipment.
- UL Recognized Component Mark
- Common ZGFN2 products include: Wind turbine bus bar systems, drip loops, gear boxes, slip rings and other turbine components that do not fit within the constraints of traditional UL categories and standards.

(4)







ZGEA - Large Wind Turbine Generating Systems

This category covers large wind turbine generating systems (WTGS) investigated for risk of fire and shock, including safety-related control system electrical performance and grid interconnection performance.

Large WTGS consist of various electrical hardware subassemblies and safety-related control systems constructed and interconnected in accordance with electrical safety requirements to create a complete wind turbine. These systems are typically assembled on-site in multiple sections.



ZGEN - Small Wind Turbine Generating Systems

This category covers small wind turbine generating systems investigated for risk of fire and shock, including safety-related control system electrical performance and utility (grid) interconnection performance for Utility Interactive models.

Small wind turbines are considered to be wind turbines where a user or service person cannot or is not intended to enter the turbine to operate it or perform maintenance.



ZGZN – Wind Turbine Tray Cable

(4)

(ዓ

Intended for use in accordance with NEC Article 336 Consists of

- One or more pairs of thermocouple extension wire or two or more insulated conductors,
- With or without one or more grounding conductors
- With or without one or more optical fiber members
- Covered with a nonmetallic jacket

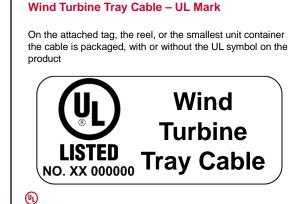
Wind Turbine Tray Cable Ratings and Sizes

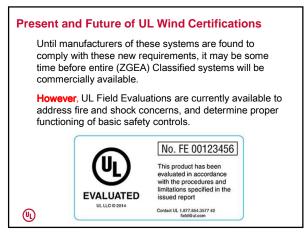
Rated 90 - 200°C dry and optionally rated 90°C wet, 1000 V Conductor sizes

- 18 AWG to 1000 kcmil copper
- 12 AWG to 1000 kcmil aluminum or copper-clad aluminum
- · Conductor sizes within a cable may be mixed
- \bullet Thermocouple extension conductors are Listed in sizes 24 to 12 AWG

(ዛ)

(





Who is involved?

UL STPs (Standard Technical Panels) include:

- •AHJs
- •NFPA
- •NREL (National Renewable Energy Laboratory)
- AWEA (American Wind Energy Association)
- •GL (Germanischer Lloyd)
- •SWCC (Small Wind Certification Council)
- Test labs
- Manufacturers
- Installers
- 4

